

CAMPINGGAZ®



DIY Workbook 2016

www.campinggaz.com

Easy soldering with Campingaz®

There are two main techniques :

Soldering is a process that joins metallic parts together by means of a filler metal that is melted between the two parts. There are three different processes: soft soldering, hard soldering and brazing.

Welding is a process whereby the parts to be assembled are molten, in order to form one single piece. There are two different types: welding and autogenous welding.

The following table will help you to select the most suitable technique for the work that you wish to carry out:

Applications	Heating temperature *	Tools	Filler metal	Types of soldering
Electronics, electric, modellism soldering	200 °C	Soldering iron	Tin	Soft soldering
Assembly of cold water pipes, repair of small metal objects	up to 450 °C	Blowtorch or Hose Torch	Tin	Soft soldering
Assembly of hot water pipes or gas heating system (copper / copper)	from 450 to 700 °C	Hose Torch or Dual Gas Set	Brazing Copper /	Hard Soldering
Repair of metal objects, installation heating (iron / iron or iron / copper)	from 750 to 920 °C	Dual gas set	Coated Brass solder	Brazing
Steel assembly / steel (autogenous)	1500 °C	Dual gas set	Filler metal	Welding or autogenous welding

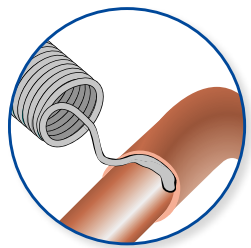
* This temperature corresponds to the temperature at which the parts must be heated to be worked. The tool used has to provide a flame temperature (at the outlet of the device) about 2 times the one indicated above, due to the loss of heat between the equipment and the parts.
This table is just indicating the most frequently used technique. Considering each own level of expertise, the user can choose a different techniques from the one indicated

Usage recommendations for all types of soldering and welding techniques

To start correctly, always:

- **Clean the parts** with sand paper; coating the parts with pickling gel is recommended in the case of soldering if the tin filler metal does not contain a fluxing agent to prevent them from rusting and facilitate the work. Campingaz® tin filler metals contain a fluxing agent.
- **Position the parts**
- **Heat the tool and adjust it** After these first three stages, the work is continued according to the type of bonding performed:

Soft Soldering

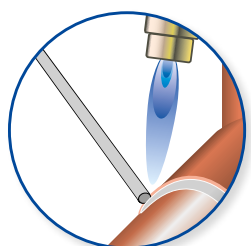


- Heat the parts to be assembled (not the tin filler metal) and then move the flame away and apply the tin solder wire at the junction of the parts: upon coming into contact with the heated parts, it will melt and immediately spread out between them. Proceed in this same way along the entire length of your weld.
- When finished, let it cool.

Soft soldering is done using a soldering iron or blowtorch



Hard Soldering

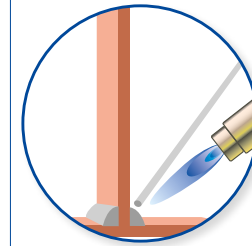


- Heat the parts to be assembled (not the solder).
- When the parts glow red, approach the solder rod to the parts while continuing to heat them. Spread the solder along the entire length of your weld. Unlike when soft soldering, the parts must remain under the flame throughout the operation.
- When finished, leave it to cool.

Hard soldering is performed with a gas hose torch or with a bi-gas welding kit.



Brazing



- Hold the hose torch in one hand, and the filler material in the other.
- Place the hose torch and the filler material at the beginning of the contact line between the 2 parts to be assembled.
- Bring the flame close to heat the parts (which must be red) and the coated brass (which must begin to melt on the parts under the effect of the flame) simultaneously.
- Move gradually, depositing a constant trail of the filler material all along the joint of the parts.
- When finished, let it cool.

Brazing is done with a bi-gas welding kit.



Choose your tool

Soldering irons, blowtorches or hose torches... There is a wide range of tools to choose from when welding; the tool to use depends on the parts to be bonded, the expected strength of the weld and the level of experience of the user:



	Blowtorches	Hose Torches	Soldering Irons
Description	The versatile devices for all the plumbing works and many other things	The perfect tool for plumbing with a high power	For jobs in electronics and electricity
Flame temperature*	1930°C	1930°C	300-550°C
Use	Plumbing repairs, paint stripping, thawing pipes, cooking (crème brûlée, etc.)	Installation and repair of common plumbing, paint stripping, thawing pipes, bending	Electrical, electronics, hi-fi, model-making, pyrography
Advantages	Versatility, ease of use, manageability	Autonomy, power **, wide range of compatible accessories, lightweight, long battery life	Accuracy, ease of use, manageability

* The temperature always expresses the output temperature of the device. For blowlamps and hose torches, the temperature on the working piece is approximately equal to half the flame temperature, due to losses in the air. To judge the performance of the device, power needs to be considered on top of flame temperature.

** The power is the amount of heat supplied. At the same temperature, two heat sources do not have the same power. Ex: a match and a fire do not have the same power, yet they have the same temperature (700°C). Power is a function of the amount of energy transferred to the parts to be assembled.



Campingaz® Hyperperformance Technology

More power for accomplishing jobs faster!

Campingaz® presents the **newest innovation** in DIY technology.

Get your DIY jobs done in a flash with the new **Hyperperformance technology**. The combination of the new Campingaz® Hyperperformance Gas® and the new distinct nozzle designs on the Hyperperformance blowtorch range provide **ultra performance** by transmitting more energy and **heating up metals faster**.

The new Hyperperformance blowtorches have been re-designed and improved to optimize the benefits of the new Campingaz® Hyperperformance Gas® blend.

Campingaz® Hyperperformance Gas® Blend

The special new gas blend is faster and more powerful for a much faster transmission of energy



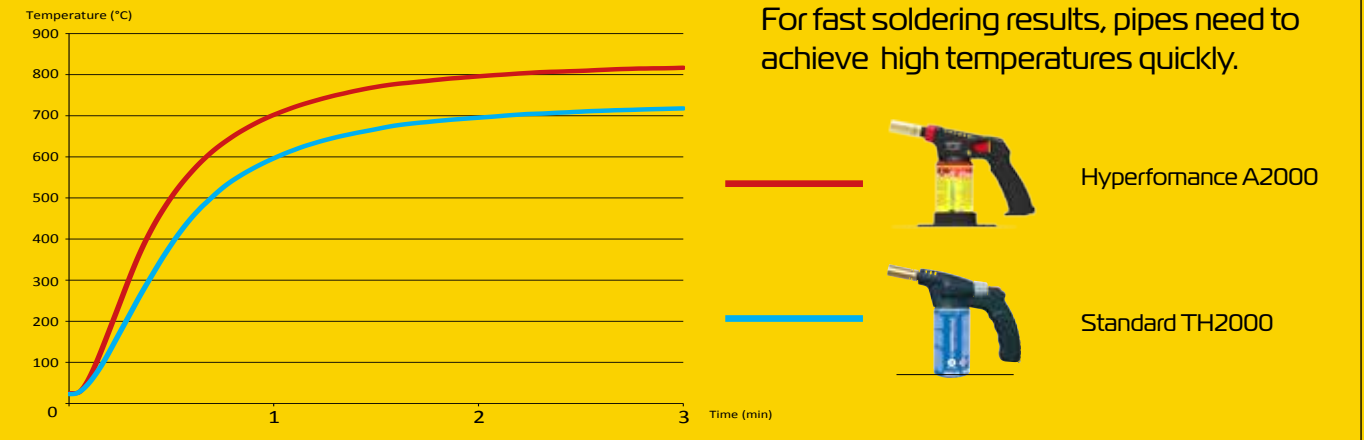
Hyperperformance Blowtorch Nozzle

The new design ensures a reduced pre-heat time and transmits more energy in less time

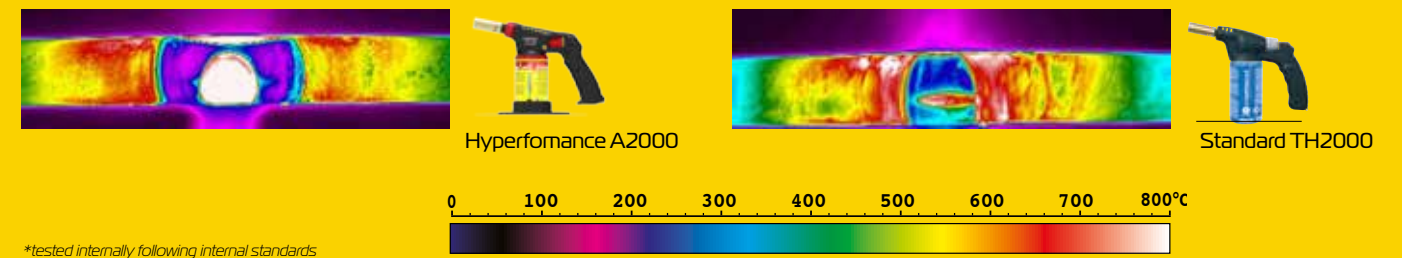
Campingaz® Hyperperformance - Transmits energy faster

The new Campingaz® Hyperperformance technology heats up pipes much faster so that you can start working sooner to get the job done faster.

Temperature of a pipe over time heated by a Hyperperformance and a standard blowtorch*



Heat map of a pipe heated by a Hyperperformance and a standard blowtorch* - After 2 minutes and at a distance of 35mm

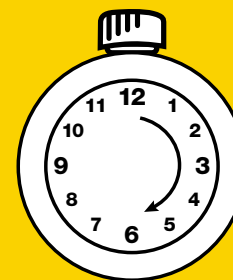


New Hyperperformance Blowtorch Nozzle Design

The new Campingaz® Hyperperformance Gas® blowtorch boasts a streamline design and an improved and innovative nozzle providing three key benefits:

Reduced Pre-Heat Time

Start working sooner to get the job done faster



Liquid Phase Resistance

Work upside down without losing power



Increased Power

Used in combination with the Campingaz® Hyperperformance Gas® Blend, the higher wattage achieved and the increased flow rate give the blowtorch ultimate power to accomplish jobs faster.



Hyperperformance Blowtorches

Hyperperformance blowtorches are ideal for for all types of soldering and brazing jobs. They are essential tools due to their versatile capabilities: aside from soldering, they can also be used to light barbecues, defrost pipes, brazing, burning, heating, etc. Hyperperformance blowtorches offer up to 35% more power than standard butane gas blowtorches. The large range of adaptable burners available also provide the blowtorches with additional capabilities.



NEW

- Effortless upside down working capabilities with only 5 seconds pre-heat time
- Hyperperformance gas cartridge included
- Ergonomic handle for extra comfort
- Control knob for improved flow regulation
- Dissipation holes
- Stabilizer
- Fine flame nozzle for precision work



HyperTorch™ A3000 PZ	
SKU	3000004138
Cartridge type	CG3500HY
Cartridge included	Yes
Ignition	Piezo
Flame Temperature in C°	1930
Power in Watt	2240
Gas Consumption	160 g/h
Dimensions with cartridge	14.5 x 42 x 7 cm
Weight	280g
Nozzle	Pre-heat nozzle, T1852
Compatible Nozzle Accessories	T 1650, XP1650
Qt per master carton	10

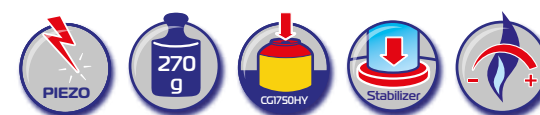
Matching consumables

Tin solders as filler materials, Pickling gel for preparing the parts, Ammonia stone to clean the tips



NEW

- Effortless upside down working capabilities with only 5 seconds pre-heat time
- Hyperperformance gas cartridge included
- Ergonomic handle for extra comfort
- Control knob for improved flow regulation
- Dissipation holes
- Stabilizer
- Fine flame nozzle for precision work



HyperTorch™ A2000 PZ	
SKU	3000004131
Cartridge type	CG1750HY
Cartridge included	Yes
Ignition	Manual
Flame Temperature in C°	1930
Power in Watt	2240
Gas Consumption	160 g/h
Dimensions with cartridge	29 x 20 x 7 cm
Weight	270g
Nozzle	Pre-heater nozzle, T1852
Compatible Nozzle Accessories	T 1650, XP1650
Qt per master carton	8

Hyperperformance blowtorches

Hyperperformance blowtorches are ideal for for all types of soldering and brazing jobs. They are essential tools due to their versatile capabilities: aside from soldering, they can also be used to light barbecues, defrost pipes, brazing, burning, heating, etc. Hyperperformance blowtorches offer up to 35% more power than standard butane gas blowtorches. The large range of adaptable burners available also provide the blowtorches with additional capabilities.

Pierceable cartridge blowtorches

These blowtorches offer an economical and high performance alternative to valve cartridges. Once connected, the cartridge can't be disconnected.



NEW



- 33% reduced pre-heat time
- Hyperperformance gas cartridge included
- Control knob for improved flow regulation
- Stabilizer



HyperTorch™ A1000

3000004126

SKU	3000004126
Cartridge type	CG1750HY
Cartridge included	Yes
Ignition	Manual
Flame Temperature in C°	1930
Power in Watt	2240
Gas Consumption	160 g/h
Dimensions with cartridge	16.5 x 17 x 6.5 cm
Weight	160g
Nozzle	X1400
Compatible Nozzle Accessories	X1650, XP1650
Qt per master carton	10

NEW

NEW

NEW



	Soudogaz X2000 PZ	Soudogaz X2000	PT2000
SKU	2000026176	2000026174	2000026173
Cartridge type	C206	C206	C206
Cartridge included	No	No	No
Ignition	Piezo	Manual	Manual
Flame Temperature in C°	1800	1800	1800
Power in Watt	1650	1650	1650
Gas Consumption	120 g/h	120 g/h	120 g/h
Dimensions	25 x 11 x 19 cm	25 x 11 x 19 cm	26 x 12 x 15 cm
Weight	500g	480g	400g
Nozzle	X1700	X1550	X1400
Compatible Nozzle Accessories	XP1650, X1650	XP1650, X1650	XP1650, X1650
Qt per master carton	10	10	10

Hose torches and accessories

Hose torches are powerful and ideal for plumbing installation work (such as hard soldering or brazing). They offer extended burn times and can be used for a large variety of applications using adaptable accessories. They have an ergonomic design that is lightweight but also robust and durable.



Gas connection



- Connection to a 13 kg cylinder:
 - Butane: without regulator
 - Propane: with DR 2 regulator



- Connection to Campinggaz® cylinders (904, 907) with connecting tap



Chalutorch Profil kit

SKU	202059
Ignition	Manual
Power Control	Knob & trigger
Flame Temperature in °C	1850
Consumption g/h	300 g/h
Dimensions	30 x 8 x 4 cm
Hose length in cm	146
Weight in g	435
Type of Nozzle	L300
Qt per master carton	6

Chalugaz Profil

SKU	64778
Ignition	Manual
Power Control	Knob
Flame Temperature in °C	1850
Consumption g/h	300 g/h
Dimensions	30 x 7 x 4 cm
Hose length in cm	146
Weight in g	435
Type of Nozzle	L300
Qt per master carton	6



	L500	BP300	TS30	FC350	Connection Tap
SKU	202513	202509	202514	202510	202983
Description	High power extra fine dart flame burner.	Extra fine flat flame burner.	Soldering iron tip for working with tin solder.	Enveloping flame burner. Fast, great comfort and excellent welds.	Tap to connect all types of hose torches on the Campinggaz 904 and 907 cylinders
Usage	brazing of large pipes, bending work, central heating installation.	stripping of wood or metal, laying plastic tiles, as heaters and for burning in general.	electricity (tin plating), small sheet metal work, zinc work, pyrography	Increases the performance of joining pipes up to ø 22mm, enabling any hard soldering work to be done as well as some brazing jobs.	/
Consumption g/h	500	300	30	100	/
Qt per master carton	6	6	6	6	6

Accessories for blowtorches

A complete range of adaptable and interchangeable burners that provide your blowtorch with additional capabilities. They can be adapted to all Campinggaz® blowtorches (except Spotflam®).



	XP1650	X1650	T1650
SKU	2000026866	2000026867	2000028060
Description	Extra fine flat flame burner	Extra fine flame burner producing a dart flame	Extra fine flame burner producing a dart flame
Usage	paint stripping, burnishing wood or tin plating of large surfaces.	soldering of very small parts, requiring very localised heat: jewellery, removing stuck nuts, etc.	soldering of very small parts, requiring very localised heat: jewellery, removing stuck nuts, etc.
Consumption g/h	140	30	30
Qt per master carton	10	10	10

Spotflam®

Just a bit bigger than a pencil, this small blowlamp is ideal for precision work and small surfaces (jewellery, model construction, crafts, etc.). It can have a finely adjustable flame and can be used in any position without preheating.



Spotflam®

SKU	202524
Cartridge type	CV360
Cartridge included	Yes
Ignition	Manual
Flame Temperature	1750
Gas Consumption	9 g/h
Runtime	>5h
Dimensions with cartridge	22 x 4,5 x 4,5 cm
Weight	61g
Nozzle	Soldering tip
Qt per master carton	6



Soldering irons

Soldering irons enable welds with tin filler (soft soldering) to be performed in areas of application such as electricity, radio, hifi, electronics and model construction. In order to meet all needs, Campingaz® offers three product ranges: the L range with economic soldering irons that have many advantages; the FL range, high quality soldering irons with adjustable power; and finally the LR100 soldering gun, which is an instantly heating soldering gun.

The L range: 4 power levels to cover all needs

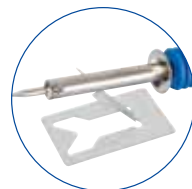
Competitive soldering irons with many advantages.



Anti-slip body, for a better grip and thus more precision and comfort when working.



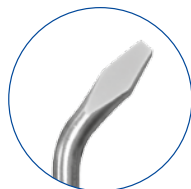
Heat protection collar



Delivered with a soldering iron stand to rest the hot soldering iron on without damaging the work surface.



Nickel-plated copper tip for good conductivity and durability. Very easy to change with a screwdriver.



Delivered with an **additional curved nickel-plated copper tip** for welds that are difficult to access.



200 g

L30	
SKU	205068
Usage	Electronics, Model-making
Power in W	30
Temperature in C°	400
Weight in g	200
Dimensions in cm	70x4
Qt per master carton	10



210 g

L40	
SKU	204069
Usage	Electricity, radio, hi-fi
Power in W	40
Temperature in C°	450
Weight in g	210
Dimensions in cm	70x5
Qt per master carton	10



225 g

L60	
SKU	205070
Usage	Electricity, small tinware, plug soldering
Power in W	60
Temperature in C°	450
Weight in g	225
Dimensions in cm	75x6
Qt per master carton	10



265 g

L80	
SKU	205071
Usage	Soldering of thin metal sheets and general workshop works
Power in W	80
Temperature in C°	450
Weight in g	265
Dimensions in cm	90x7
Qt per master carton	10



Matching consumables

Tin solders as filler materials,
Pickling gel for preparing the parts,
Ammonia stone to clean the tips



LR100 soldering gun: The fast 100W soldering gun

100W instant soldering gun: the soldering gun can be used within seconds after being switched on.

- Power variations, 3 positions
- Iron Holder
- Copper nickel-chromed tip
- Extra curved tip

LR100	
SKU	205072
Usage	Copy from french Catalogue
Power in W	30
Temperature in C°	400
Weight in g	627
Dimensions in cm	70x4
Qt per master carton	10



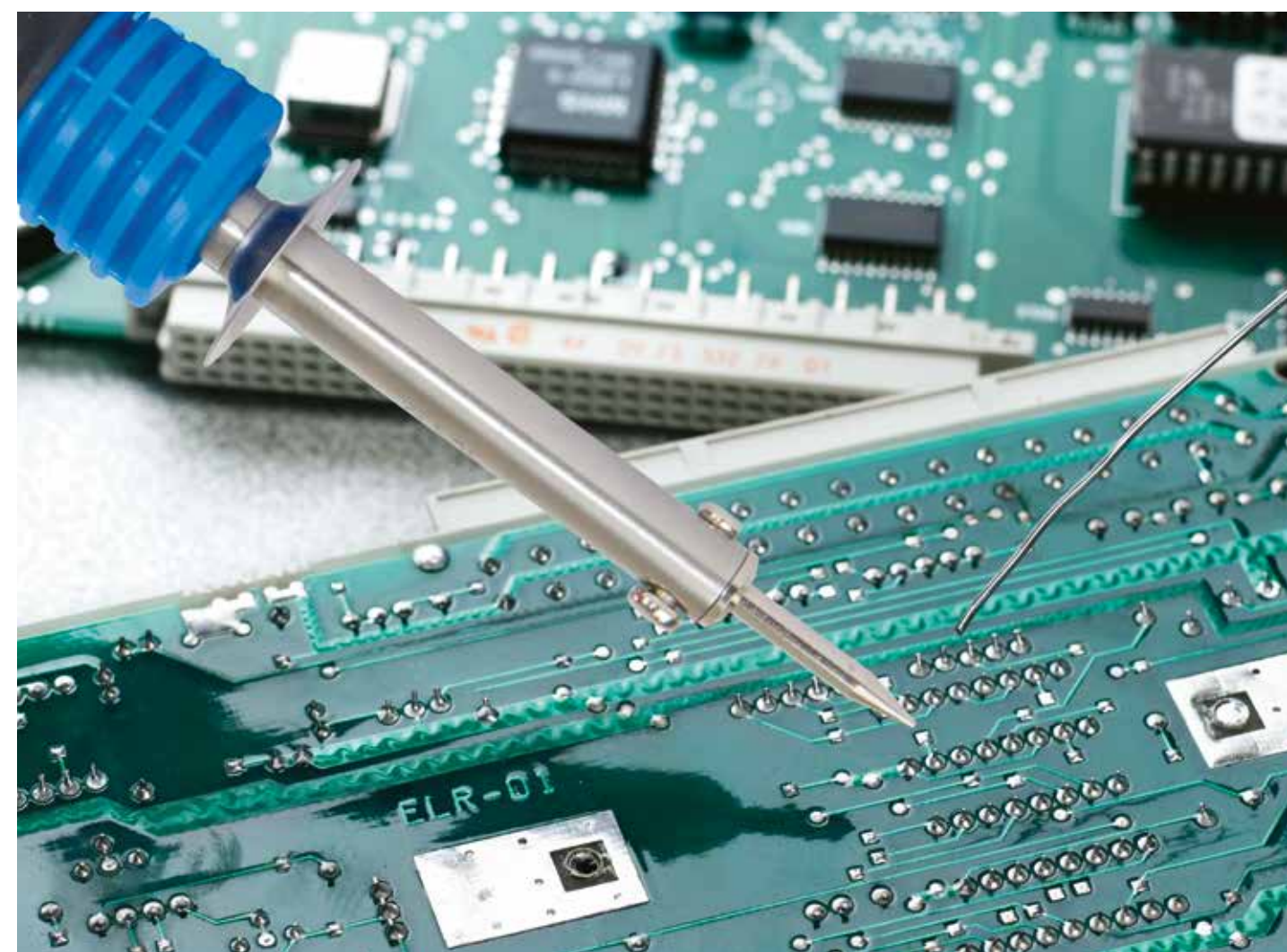
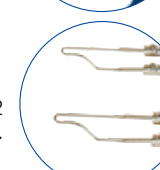
Integrated bulb to illuminate the work area.



Ergonomic design with anti-sliding grip.



Delivered with 2 spare tips.



Choosing the appropriate welding consumables

There are 5 categories of welding consumables:

- Tin for soft soldering
- Solders for hard soldering
- Coated brass for brazing
- Steel for welding
- Electrodes for arc welding



The choice of welding consumables depends on the metals to be assembled and on the desired mechanical strength:

Low mechanical strength

Some repairs do not require high mechanical strength, for example repairs on a circuit board or a cold water pipe. Tin is often used for these types of soldering jobs:

	Steel / Iron	Copper	Cast Iron	Brass	Lead	Zinc
Steel / Iron	Coated Brass	Tin	Brazing Silver	Tin		
Copper	Tin	Tin		Tin	Tin	Tin
Cast Iron			Tin		Tin	
Brass	Tin	Tin		Tin	Tin	Tin
Lead		Tin	Tin	Tin	Tin	Tin
Zinc		Tin				Tin

High mechanical strength

Conversely, to repair a stool, or to assemble metal parts or gas pipes, a high mechanical strength is required. Hard soldering, brazing and welding techniques require other types of filler consumables:

	Steel / Iron	Aluminum	Copper	Cast Iron	Brass
Steel / Iron	Filler Metal (Steel)		Brazing Silver	Coated Brass	Brazing Silver
Aluminum		Brazing Aluminum			
Copper	Brazing Silver		Brazing Silver / Copper / Phosphorous		Brazing Copper or Brazing Silver
Cast Iron				Coated Brass	
Brass	Brazing Silver		Brazing Silver		Brazing Silver/ Copper

Fluxing agents and pickling gels

For tin solders

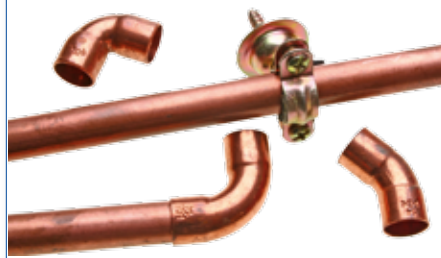
Before applying, clean the parts well with sandpaper. This has two functions:

- Preventing the rusting of the parts during and after assembly
- Increasing the adhesion of the filler material



Drinking water pipes

Work on these pipes requires the use of lead-free fillers, which corresponds to 97% tin fillers. (Ref: 2000024994, 2000024996, 2000024998)

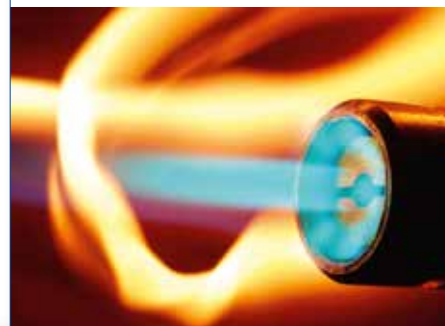


To obtain ATG* approval

(essential for gas pipes)

It is necessary to use an ATG silver solder (Ref: 2000025003) and an ATG fluxing agent (Ref: 2000025002).

* Association Technique du Gaz



Tin solders

For soft soldering. Tin melts between 180 and 250°C.



TYPE	NAME	SKU	APPLICATIONS	TOOLS	ASSEMBLY METALS
Tin Wire	TIN WIRE 40%-2MM-50G	2000024993	Routine works, repair and installation of sanitary copper pipes, plumbing	Soldering irons, blowtorches, hose torches	All, except aluminum and stainless steel
	TIN WIRE 40%-2MM-80G	2000024995			
	TIN WIRE 50%-1,5MM-30G	2000024992	Small welding in electricity, radio, small domestic appliances, tv, stereo, modelsisme	Soldering Irons	
	TIN WIRE 50%-1,5MM-60G	2000025007			
	TIN WIRE 60%-1MM-10G	2000024990	Small welding in electricity and electronics	Soldering irons, blowtorches, hose torches	
	TIN WIRE 60%-1MM-40G	2000024991			
	UNLEAD.TIN WIRE 97% CO3%-2mm-30G	2000024994	Food pipes plumbing (food industry)	Soldering irons, blowtorches, hose torches	
	UNLEAD. TIN WIRE-CO-2MM-80GR	2000024996			
Tin Paste	UNLEAD.TIN WIRE-97%CO3%-2mm- 80G	2000024998	Tinning breakdowns, routine work		
Tin Rods	BRAZ.TIN RODS 33% -1MM-35CM X1	2000024997	Soldering works	Blowtorches, Hose Torches	
Others	BURNING OFF GEL 50ML	2000025000	Pieces preparation for soft soldering	/	/
	AMMONIACAL STONE	2000024999	Cleaning soldering irons failures	/	/

All our tin wires and tin paste have the flux included and offer a mechanical resistance of 5kg/mm2



Solders, coated brass and filler metals

For hard soldering, brazing and welding.

TYPE	NAME	SKU	°C FUSION	APPLICATIONS	TOOLS	ASSEMBLY METALS	TECHNIQUE
Brazing silver 34%	BRAZ SILVER RODS 34%-0,8mm-35cm-X2	2000025001	630	Copper and stainless steel pipes, sanitary and heating installations, objects repairing, model making	Blowtorches, hose torches, dual gas sets	Steel, stainless steel, tin, lead, iron. All other metals except aluminum	Hard soldering, excellent fluidity
	BRAZ SILVER RODS 34%-1,5mm-35cm-X2	2000026171	630				
	BRAZ.SILVER RODS 6%-2MM-35CM X5 - ATG	2000025003	630				
	BRAZ SILV ROD34%-2mm-35cm-X2 FLUX INTEGR	2000025961	630				
	BRAZ SILV ROD34%-1,5mm-35cm-X2 FLUX INTEGR	2000025960	630				
Flux	SILVER FLUX ATG 30G	2000025002		Necessary for pieces preparations for hard soldering	/	/	/
Brazing copper, phosphorous, silver	BRAZ.CO/PH/SI RODS 2MM-35CM X5	2000025004	810	Sanitary and heating installations, objects repairing, model making	Blowtorches, hose torches, dual gas sets	Copper and brass	Hard soldering
Brazing copper, phosphorous	BRAZ.COPPER/PHOSPH RODS-2MM X7	2000025005	820				
	BRAZ.CO/PH RODS-2MM-35CM X30	2000026172	820				
Brazing Aluminum	BRAZ.ALU.RODS-2MM-35CM X5+FLUX	2000025006	575	Aluminum objects repairing	Blowtorches, hose torches, dual gas sets	Aluminum	Hard soldering
Coated brass	COATED BRASS RODS-2MM-35CM X10	2000010074	875	Object repairing, model making, metal furniture	Dual gas sets	Copper, steel, iron, cast iron, brass	Brazing
	COATED BRASS RODS 2MM 35MM X30	2000010075	875				
Filler Metal	STEEL RODS-1,2MM-35CM X20	38193	1530	Steel objects repairing, ironwork, metalwork	Dual gas sets	Steel	Welding
	STEEL RODS-2MM-35CM X20	38194	1530				

All our brazing rods offer a mechanical resistance from 40kg/mm2 to 65kg/mm2



Electrodes

For autogenous welding with an arc welding kit. Melting at 1,500°C.

TYPE	NAME	SKU	ASSEMBLY METALS	APPLICATIONS		
Steel	STEEL ELECTRODES-1,6mm-35cm 12	38200	Iron, steel with thickness < 2mm	All locksmith and metallurgy works, assembly of metal elements for grids, balconies, stairs, trailers, fences and tubes, sheet metal, ironwork art, rework of worn/used parts, repairs of common objects		
	STEEL ELECTRODES-1,6MM-35CM 40	38201				
	STEEL ELECTRODES-2MM-35CM X15	38202	Iron, steel with thickness from 2 to 3 mm			
	STEEL ELECTRODES-2MM-35CM (40)	38203				
	STEEL ELECTRODES-2,5MM-35CM 12	38206	Iron, steel with thickness from 3 to 5 mm			
	STEEL ELECTRODE-2,5MM-35CM X40	38207				
	STEEL ELECTRODE 2,5MM-35CM X80	38208	Iron, steel with thickness from 5 to 7 mm			
	STEEL ELECTRODES 3,2MM-35CM X8	38210				
	STEEL ELECTRODES-3,2mm-35cm 15	38211				
	STEEL ELECTROD-3,2MM-35CM X40	38212				
	Iron	CAST IRON ELECTR.-2,5MM-35CM 5	38216		Cast iron	Ironworks
	Stainless Steel	STAINLESS STEEL ELECTR.5MM X5	38217		Stainless Steel	Stainless Steel works

All our electrodes offer a mechanical resistance of 50kg/mm2

Campingaz® devices must only be used with Campingaz® cartridges, cylinders and bottles. Our butane/propane valve cartridges, oxygen and kyrene bottles must only be used only with Campingaz® appliances and devices. Our Atal® and Argon cylinders can be adapted to MIG welding kits.

Pierceable Cartridges

Pierceable cartridges can't be disconnected once they've been plugged into an appliance, so they're suitable for more intensive or longer use – they're also our most economical and widely available cartridges.

C206 GLS

The cartridge has a new integrated flow reducing system, the Gas Lock System, which is compliant to the new European standard EN 417:2012 legislation. The system prevents the majority of residual gas from escaping the cartridge when accidentally disconnecting it from the appliance, thereby also preventing flare-ups.



- Contains 190g Butane or Butane/Propane mix
Ref: 3000002290 - Butane
EAN: 3138522069179
- Contains 190g Butane or Butane/Propane mix
Ref: 3000002295 - Butane/Propane mix
EAN: 3138522069216

Valve Cartridges

Our range of valve cartridges have a high security self-sealing valve giving them all the advantages of being resealable – so they can be disconnected and reconnected even when they're not empty. Ideal for periodic, moderate use.

Butane/Propane mix

Recommended for better performance at low temperatures.



CG1750 HY

Exclusively for Hyperperformance blowlamps

- Contains 170g gas

Ref: 3000004075
EAN: 3138522087432



CG3500 HY

Exclusively for Hyoerformance blowlamps

- Contains 170g gas

Ref: 3000004072
EAN: 3138522087418



CV300 Plus

- Contains 240g Butane/Propane mix

Ref: 203427
EAN: 3138522028930



CV470 Plus

- Contains 450g Butane/Propane mix

Ref: 203085
EAN: 3138520283072



CV360

- Contains 52g Butane

Ref: 39350
EAN: 3138520193128



CG1750

For blowlamps and blowtorches.

- Contains 170g Butane or Butane/Propane mix

Ref: 204562
EAN: 3138520392569



CG3500

For blowlamps and blowtorches.

- Contains 350g Butane or Butane/Propane mix

Ref: 202094
EAN: 3138520392576

Exchange your cylinder

What to do with a refillable bottle when it is empty?

The 3 different gas bottle recycling models:

1/ The common model

A deposit is left when you purchase your first bottle of gas. Part of this deposit is received back when you return it to a retailer of gas. This model is usually limited to the national territory. For example, generally a French returnable bottle cannot be exchanged in another country.



2/ The Campingaz® model

The Campingaz refillable bottle model that has been used for more than 60 years is different; when you purchase a gas cylinder you become the owner of this cylinder. You can exchange your empty bottle for a full bottle whenever you want and wherever you go, even abroad. This exchange model for empty bottles, with which you only purchase the actual bottle once, gives you more flexibility. All information about this system is printed on the top of each bottle.

Recycling returnable bottles

If you don't need to use your bottle anymore, you can return it to a retailer or a recycling centre. They will be accepted free of charge.

All returned bottles are brought back to the factory where they were initially filled, where they are repaired and given a second life if their condition allows it. If it is not the case, they will be recycled.

This initiative is aligned with the Campingaz® value for environmental and sustainable development.

Refillable Cylinders

These bigger, heavier cylinders are designed for more prolonged, intensive or regular use. They are fitted with a safety valve and are available in most European countries.



Exchange your cylinder

With the Campingaz® cylinder exchange system, you can bring your empty cylinder to a Campingaz® product retailer in France, UK, Germany, Italy, Spain (and dozens of other countries), and get a full cylinder for the price of just the refill. It's as simple as that.



R901

- Contains 0.4kg Butane

Ref: 30408*
EAN: 3138520061694



R904

- Contains 1.8kg Butane

Ref: 30409*
EAN: 3138520061700



R907

- Contains 2.75 kg Butane

Ref: 30410*
EAN: 3138520061717

* References for empty cylinder. Please contact local distributor for further information on gas cylinders.

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ISO 9001

Quality Management System Approved by LRQA

Over the years, Campingaz® has demonstrated its commitment to customer satisfaction by focusing on the quality and safety of its products. Application des Gaz (Saint Genis Laval, France) and Camping Gaz Italia (Centenaro di Lonato, Italia) have both been awarded Iso 9001 certificates in recognition of their quality assurance programmes which are applied to every stage of product design, manufacturing, quality control, development and delivery.

The Quality Management System is applicable to design, inter-company purchasing or sourcing, industrialization, manufacturing, storage and distribution of gas appliances and other outdoor leisure and camping products, barbecue and accessories. LPG cartridges, gas cylinders, DIY appliances and accessories under the Campingaz® brand name.

